



Interior Permanent Magnet Machine For Use In The XM1124 Hybrid Electric HMMWV

Justin Owen

Mike Marcel, Ph.D.

DRS Test and Energy Management, LLC.
Huntsville, AL

11 August 2009

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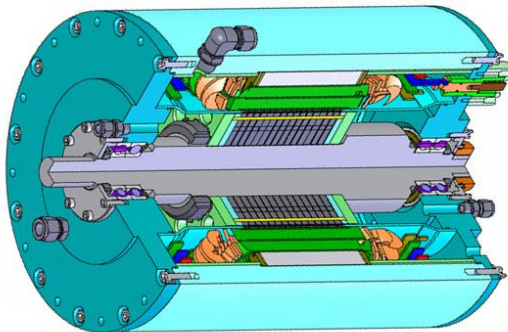
Report Documentation Page			Form Approved OMB No. 0704-0188		
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1. REPORT DATE 11 AUG 2009		2. REPORT TYPE N/A		3. DATES COVERED -	
4. TITLE AND SUBTITLE Interior Permanent Magnet Maching For Use In The XM1124 Hybrid Electric HMMWV			5a. CONTRACT NUMBER DAAE07-02-C-L065		
			5b. GRANT NUMBER		
			5c. PROGRAM ELEMENT NUMBER		
6. AUTHOR(S) Justin Owen; Mike Marcel			5d. PROJECT NUMBER		
			5e. TASK NUMBER		
			5f. WORK UNIT NUMBER		
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) DRS Test and Energy Management, LLC. Huntsville, AL			8. PERFORMING ORGANIZATION REPORT NUMBER		
9. SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES) US Army RDECOM-TARDEC 6501 E 11 Mile Rd Warren, MI 48397-5000, USA			10. SPONSOR/MONITOR'S ACRONYM(S) TACOM/TARDEC/RDECOM		
			11. SPONSOR/MONITOR'S REPORT NUMBER(S) 20154		
12. DISTRIBUTION/AVAILABILITY STATEMENT Approved for public release, distribution unlimited					
13. SUPPLEMENTARY NOTES The original document contains color images.					
14. ABSTRACT					
15. SUBJECT TERMS					
16. SECURITY CLASSIFICATION OF:			17. LIMITATION OF ABSTRACT SAR	18. NUMBER OF PAGES 16	19a. NAME OF RESPONSIBLE PERSON
a. REPORT unclassified	b. ABSTRACT unclassified	c. THIS PAGE unclassified			

- DRS-TEM was tasked in the Control Development, Testing, and Validation of a Prototype IPM suitable for use in the XM1124 HMMWV
 - IPM chosen due to special characteristics that make it desirable when compared to other ac machines (Specifically, SPM Machines)
 - Rotor design topology produces increased saliency ratio (Armature Axis Inductance is larger than the Field Inductance)
 - Saliency makes the reluctance torque component available, in addition to the permanent magnet torque, for low speed torque boost as well as extended-speed operation under FW Control
 - Trajectory Control implemented in order to utilize unique machine characteristics and optimize performance

IPM Machine Modeling

Table 1 : XM1124 Prototype IPM Motor Parameters

Number of pole pairs – P	4
Stator resistance – R	9.9e-3 Ω
Magnet flux linkage – λ_f	0.098 Wb
d-axis inductance – L_d	400e-6 H
q-axis inductance – L_q	800e-6 H
Maximum phase voltage – V_{sm}	230 V _{pk}
Maximum dc-link voltage – $V_{dc-link}$	400 V _{dc}
Maximum phase current – I_{sm}	600 A _{pk}
Base Speed – ω_b	1500 RPM
Crossover Speed – ω_c	5600 RPM
Rated Power – P_R	100 kW



IPM Governing Equations: Voltage in the d-q rotating reference frame

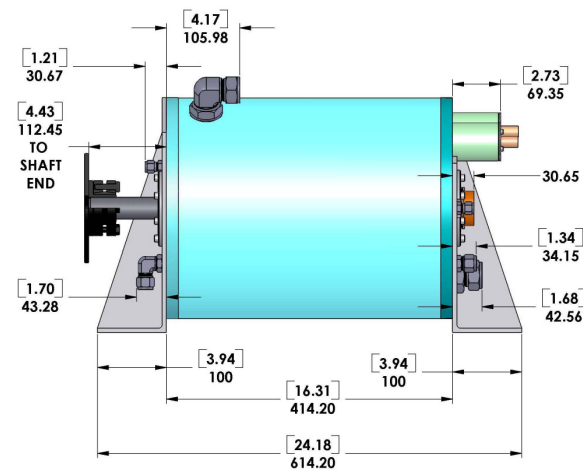
$$\begin{bmatrix} v_d \\ v_q \end{bmatrix} = \begin{bmatrix} R + pL_d & -\omega_e L_q \\ \omega_e L_d & R + pL_q \end{bmatrix} \begin{bmatrix} i_d \\ i_q \end{bmatrix} + \begin{bmatrix} 0 \\ \omega_e \lambda_f \end{bmatrix}$$

Torque Developed

$$T = \frac{3}{2} P \left[\lambda_f i_q + (L_d - L_q) i_d i_q \right]$$

Permanent Magnet
Component

Synchronous Reluctance
Component



IPM Machine Modeling

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- For successful control implementation, operating limits and stability criteria must be effectively defined and observed
- Current and voltage restraints are used in order to define the operating region for the Maximum Torque Per Amp (MTPA) Trajectory

Current Limit Circle

$$X^2 + Y^2 = r^2$$

Center Point Lying at zero with a radius of I_{sm}

Voltage Limit Ellipses

$$\frac{(X - h)^2}{a^2} + \frac{(Y - k)^2}{b^2} = 1$$

Center Point Lying at

$$(h, k) = \left(0, -\frac{\lambda_f}{L_d} \right)$$

Half Length of Major Axis

$$a = \left(\frac{V_{om}}{\omega_e * L_d} \right)$$

Half Length of Minor Axis

$$b = \left(\frac{V_{om}}{\omega_e * L_q} \right)$$

Where $V_{om} = V_{sm} - I_{sm} * R$ and $V_{sm} = \frac{V_{dc-link}}{\sqrt{3}}$

IPM Machine Modeling

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- The MTPA Trajectory utilizes machine characteristics and system limitations in such a way as to maximize the torque/amp ratio while maintaining optimum efficiency.
- Intersecting point of MTPA Trajectory and current limit circle yields maximum operating point at base speed
 - Base Speed is defined as the speed at which the load generated CEMF reaches the inverter bus voltage

MTPA Trajectory Maximum Operating Point At Base Speed

$$i_{dA} = \frac{\lambda_f}{4(L_q - L_d)} - \sqrt{\frac{\lambda_f^2}{16(L_q - L_d)^2} + \frac{I_{sm}^2}{2}}$$

$$i_{qA} = \sqrt{I_{sm}^2 - i_{dA}^2}$$

Analytical Maximum Operating Point $(i_{dA}, i_{qA}) = (-367 A, 474 A)$

Operational MTPA Trajectory d-axis current calculation

$$i_d^* = \frac{\lambda_f}{2(L_q - L_d)} - \sqrt{\frac{\lambda_f^2}{4(L_q - L_d)^2} + (i_q^*)^2}$$

**d-axis Current command calculated
based on q-axis current command
(Indirect Torque Control, Speed Control Error)**

Modeling and Simulation between Base Speed and Crossover Speed



- In order to safely operate the IPM beyond base speed and up to crossover speed, the controlling algorithm must be transitioned to MTPA + FW Control
 - Crossover speed is defined as the speed at which the no load PM generated EMF reaches the bus voltage
 - Beyond base speed, MTPA or FW control is selected based on the load condition
 - Required d-axis current is calculated using q-axis current command and FW equation
 - Great care must be taken to avoid stability criteria due to a non-real i_d calculation

FW Control d-axis Current Calculation

$$i_d^* = \frac{-\lambda_f}{L_d} + \frac{1}{L_d} \sqrt{\frac{V_{om}^2}{\omega_e^2} - (L_q i_q^*)^2}$$

Only Real while

$$|i_q^*| \leq \frac{V_{om}}{\omega_e L_q}$$



If non-real solution

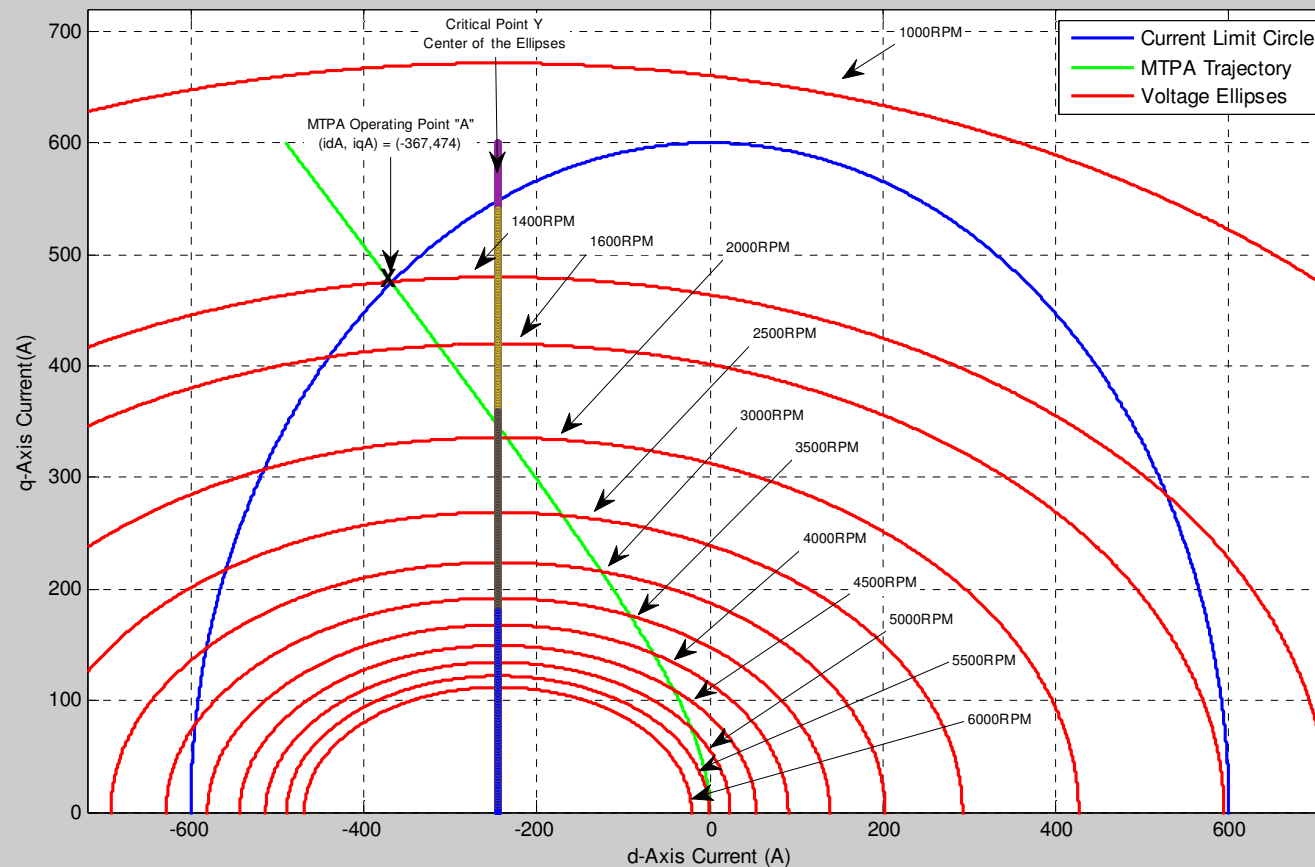
$$i_d^* = \frac{-\lambda_f}{L_d}$$

MTPA Trajectory

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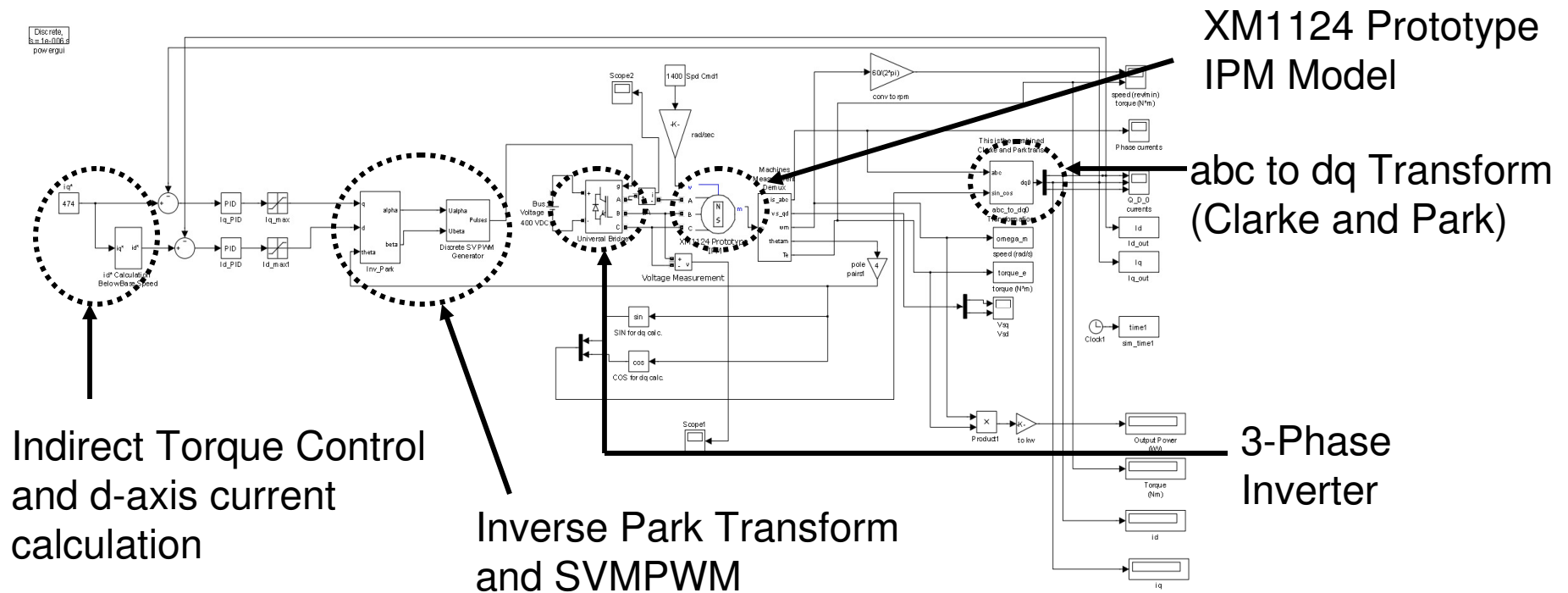
Current Limit Circle, Voltage Limit Ellipses, and MTPA Trajectory for The XM1124 Prototype IPM in the i_d - i_q Plane



Modeling and Simulation Below Base Speed

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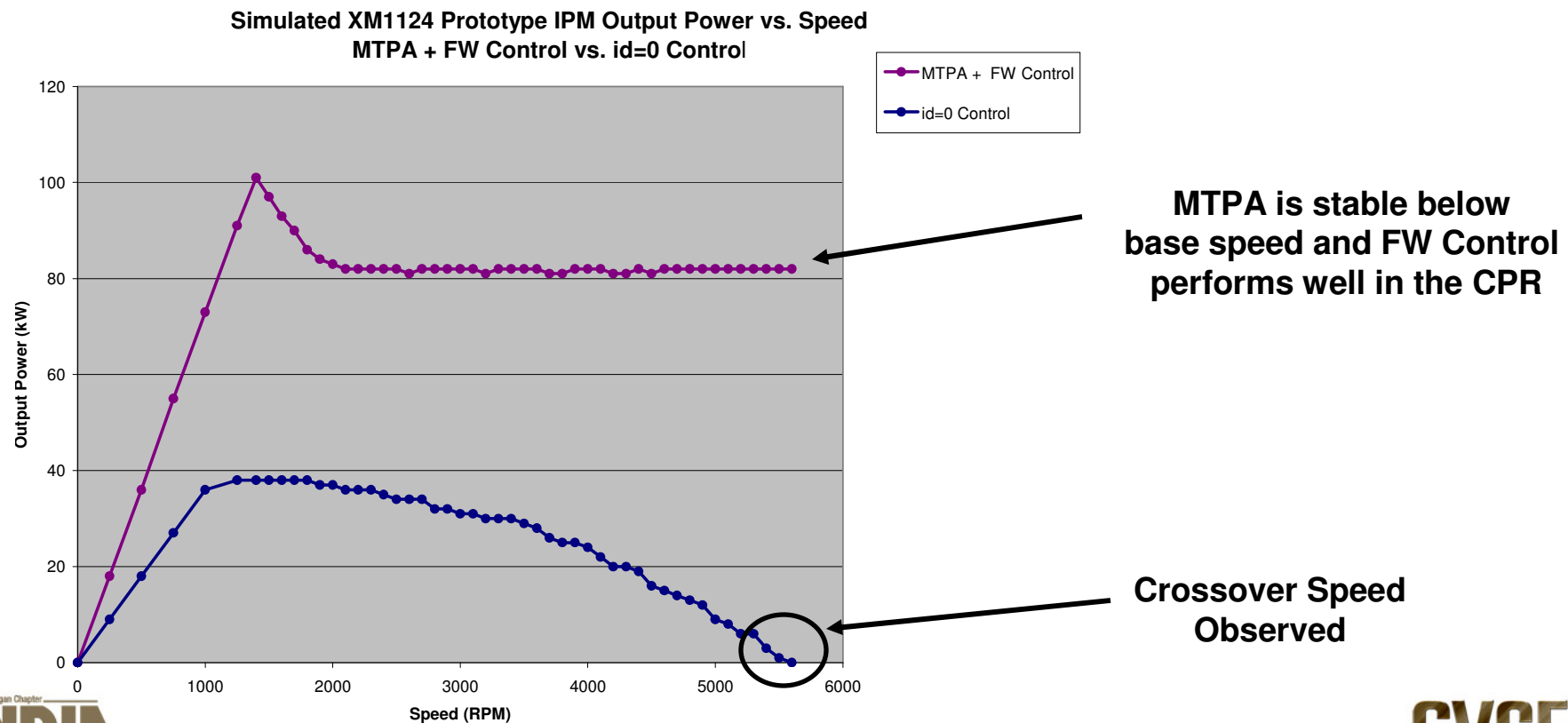
- MATLAB® Simulink used to model IPM machine and controlling algorithm



Simulated Results

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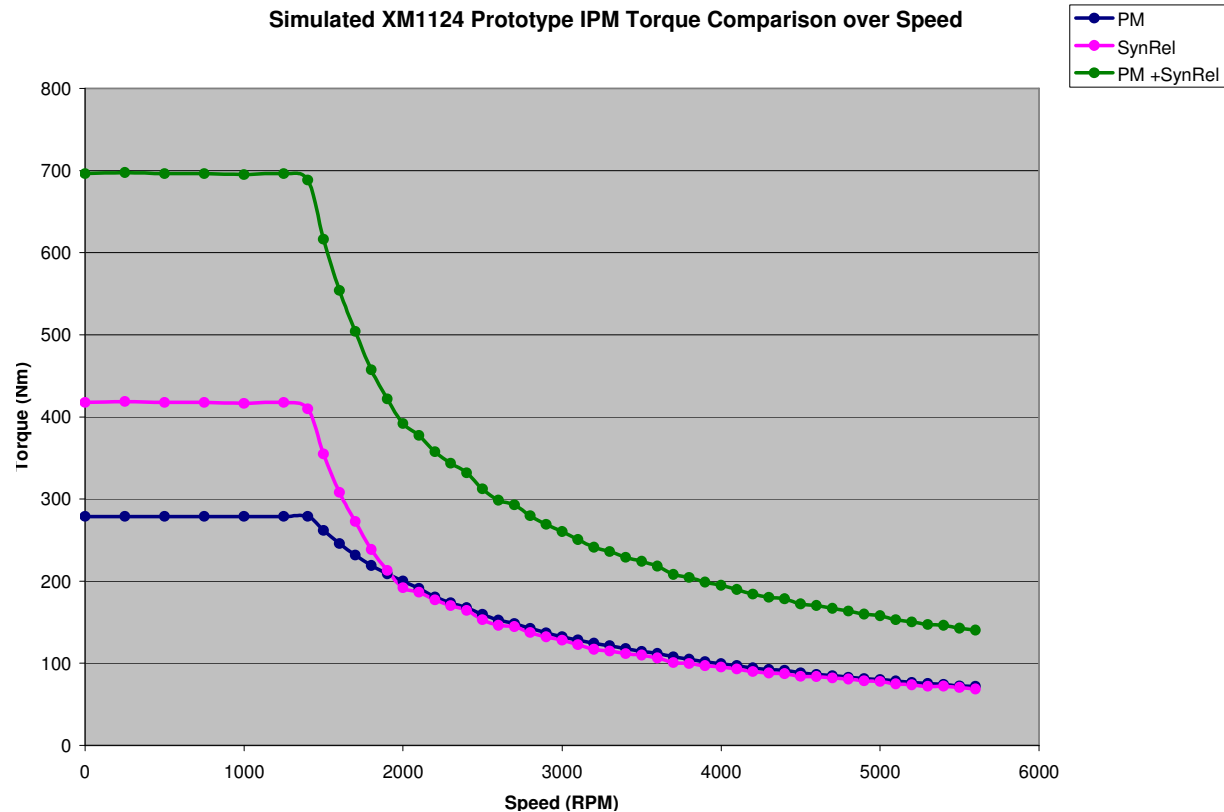
- Simulated Comparison of SPM machine and $I_d=0$ Control



Simulated IPM Torque Comparison

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- Extraction of individual torque components is very beneficial
- Sum of torque components is greater than either alone

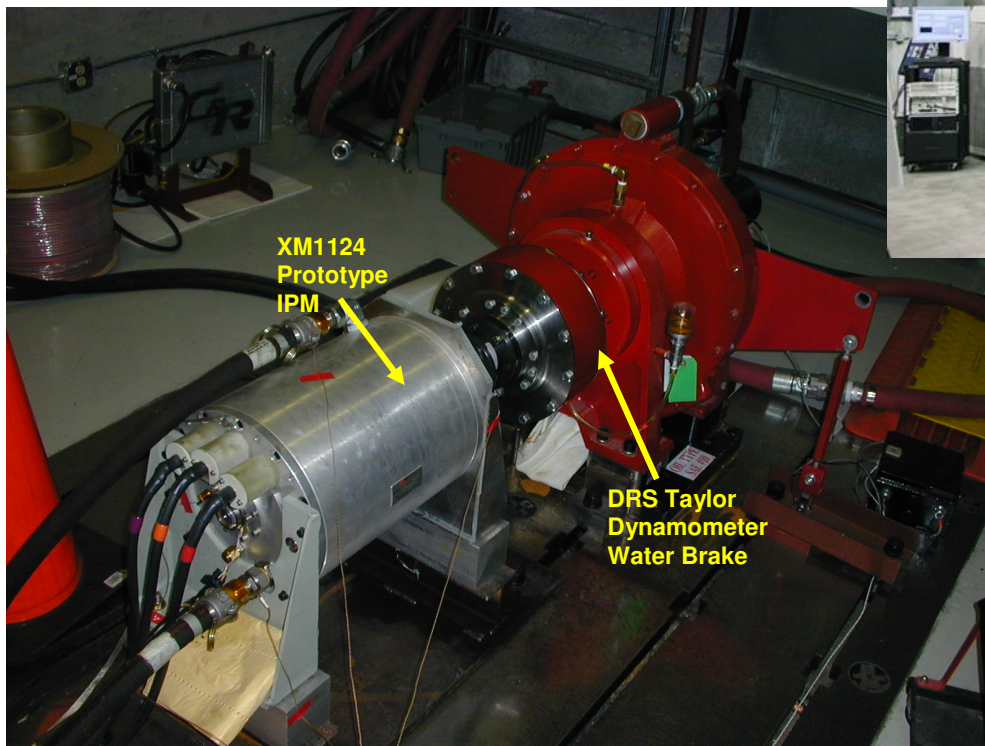


Experimental Validation

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- DRS System Integration Lab (SIL) used to test machine and controlling algorithm

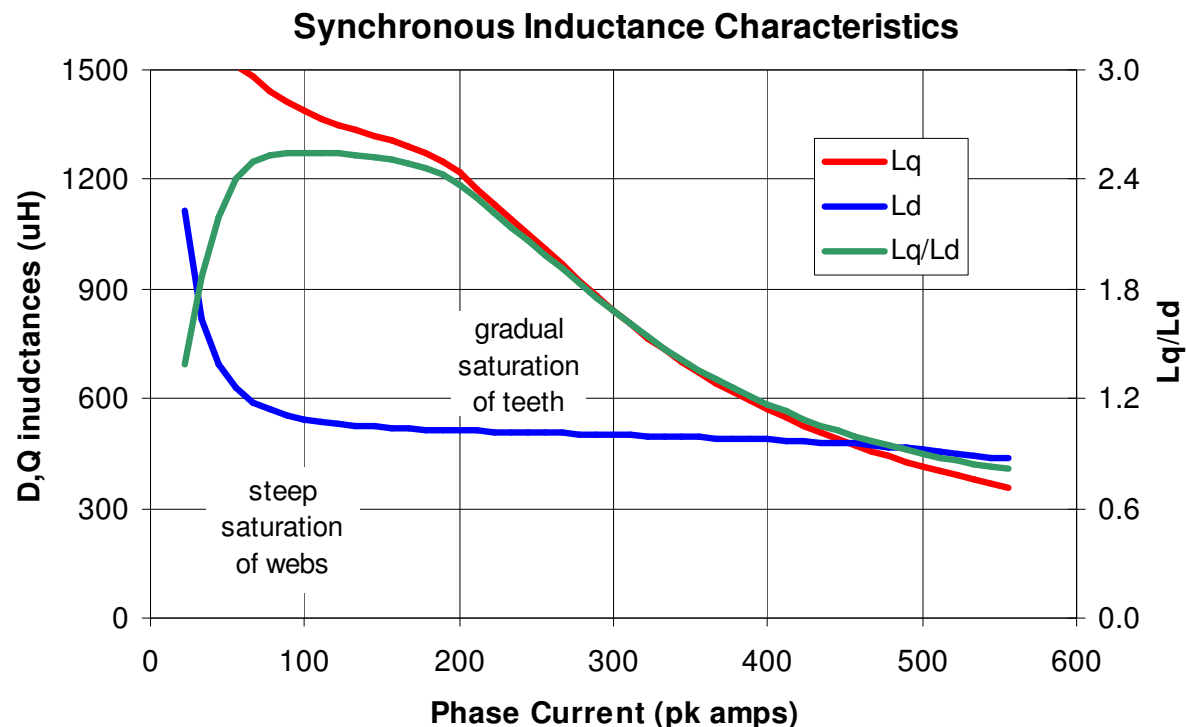


- XM1124 Prototype IPM coupled directly to DRS Taylor Dynamometer Water Brake for load testing

Saturation Effects

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- Significant saturation of the armature axis inductance observed at start of experimental testing
- Results in reduction of saliency ratio and limits overall output torque by reduction of synchronous reluctance torque component





Experimental Results with Saturation Effects

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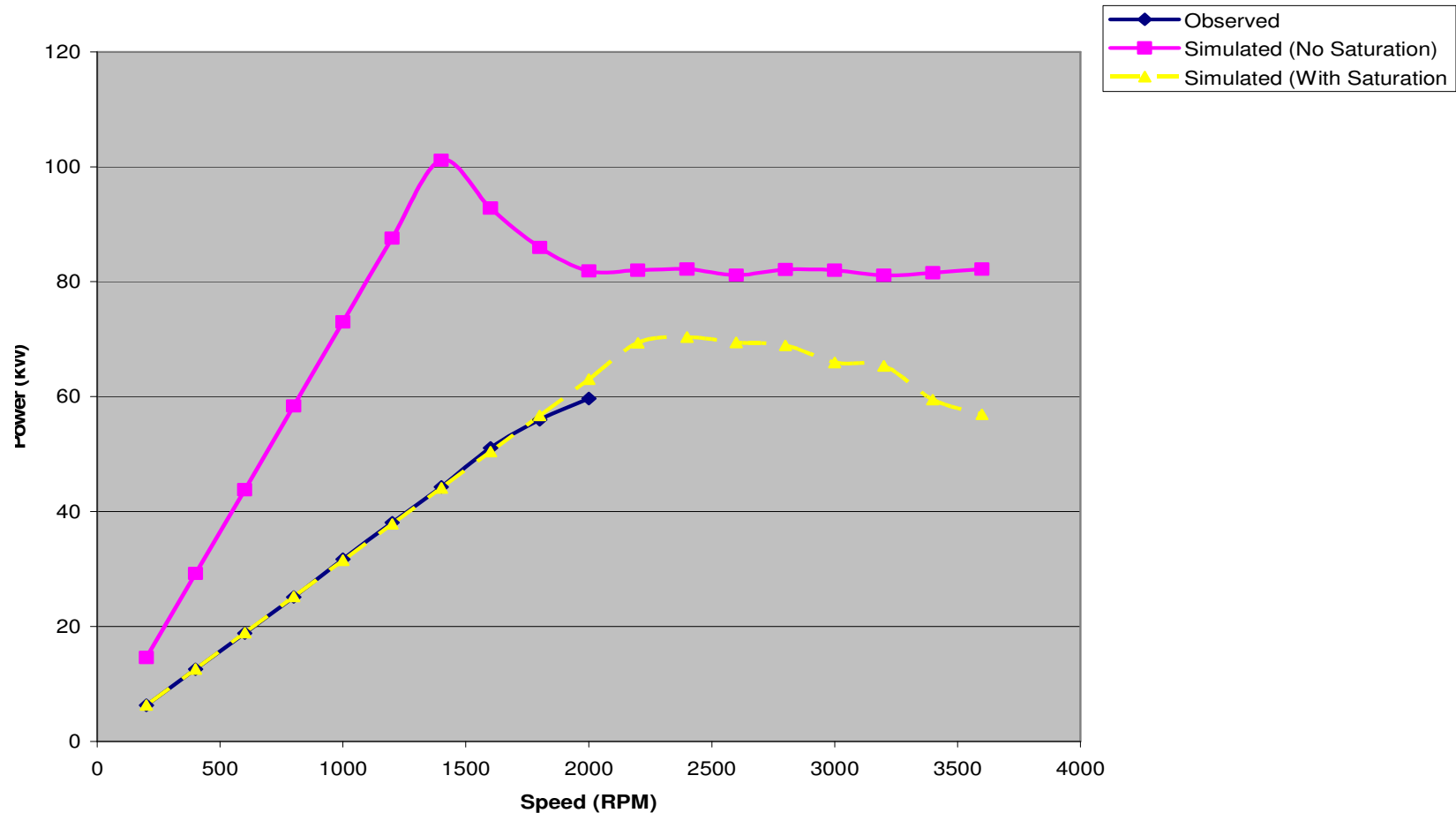
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- Prototype IPM tested and controlled by DRS MCU using Trajectory Control
 - MCU introduces safety limitations not observed in initial simulation
 - Reduced DC-Link Voltage
 - Current Safety Margin for IGBT's
- Water Brake provided desired torque load while MCU controlled IPM in speed control mode
- Approximately 300 Nm of torque observed while using MTPA below base speed.
 - Torque reduction attributed to quadrature axis saturation at higher currents negating benefits of synchronous reluctance component

Experimental Results with Saturation Effects

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Prototype IPM Testing: Simulated Output Power vs. Actual





Conclusions

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- Modeling and Simulation of XM1124 Prototype IPM show the distinct advantages of this new technology
- Unique motor characteristics produce advantages not seen in other ac machines (SPM in general)
- Actual testing revealed IPM torque output heavily dependent on quadrature axis inductance saturation
- Torque boost at lower current levels due to additional synchronous reluctance component is apparent
- Testing is ongoing
 - Motor power efficiency mapping
 - FW Control
 - Comparison with similar SPM traction machines

Acknowledgements/Contact

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DRS-TEM would like to thank TARDEC for their continued support in the XM1124 program!

Contact Information:

Justin Owen

Dr. Mike Marcel, P.E.

DRS Test and Energy Management, LLC

110 Wynn Drive

Huntsville, AL 35801

jowen@drs-tem.com

mmarcel@drs-tem.com



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